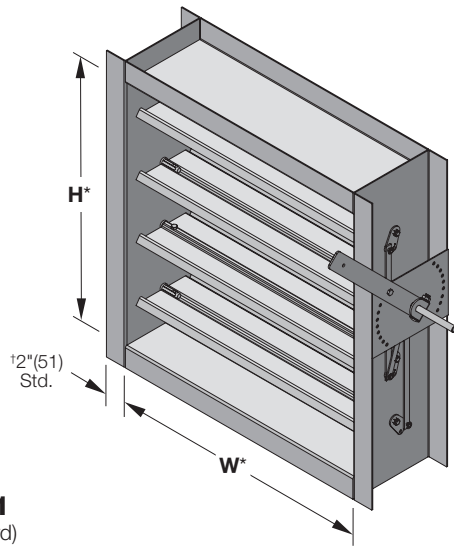




AC-81
(standard)

Options

■ Factory-installed actuators:

- Manual locking quadrant (supplied loose)
- 24 VAC ■ 120 VAC ■ 230 VAC
- Pneumatic ■ Modulating

■ Stainless steel jamb seals

■ Low leakage blade edge seals (includes flexible metal jamb seals)

- PVC ■ Silicone

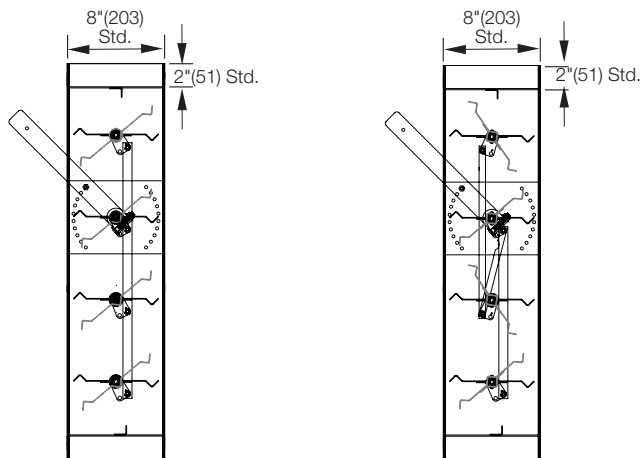
■ 12 Gauge (2.8) frame

■ Type-304 stainless steel construction

■ Vertical mounted blades with thrust washers

■ Bolt holes in damper frame:

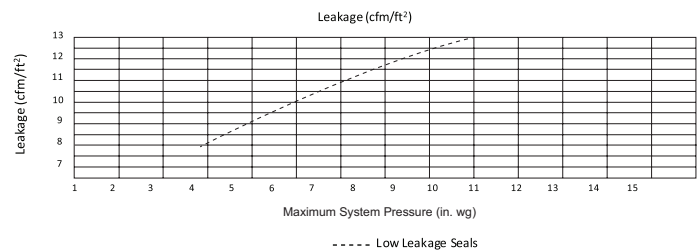
- One side ■ Both sides



AC-81 and AC-82 control dampers employ a rugged channel frame and triple-V blades for automatic air control and manual balancing in medium to high pressure and velocity applications.

Ratings

Damper Width	Maximum System Pressure with Seals	Maximum System Pressure without Seals
20" (508)	10.0 in. wg. (2.5 kPa)	3,000 fpm (15.2 m/s)
36" (914)	7.0 in. wg. (1.8 kPa)	3,000 fpm (15.2 m/s)
42" (1067)	5.0 in. wg. (1.3 kPa)	2,000 fpm (10.2 m/s)
48" (1219)	3.0 in. wg. (0.8 kPa)	2,000 fpm (10.2 m/s)



Results based upon a 42" x 42" (1067 x 1067) damper.

Temperature: -65°F to 250°F (-54°C to 121°C) with no seals or with silicone seals
-10°F to 150°F (-23°C to +66°C) with PVC seals

Frame: 8" x 2" x 14 ga. (203 x 51 x 2.0) galvanized steel

Standard Construction

Blades: 6" x 16 gauge (152 x 1.5) galvanized steel — triple-V. Parallel (model AC-81) or opposed (model AC-82) action

Axles: 1/2" (13) diameter plated steel hex

Linkage: Concealed in frame

Bearings: Stainless steel sleeve-type, pivot in bushing, press fit into frame

Control Shaft: 1/2" x 5" (13 x 127) round drive axle with shaft support bracket and bearing mounted to damper frame with factory mounted/welded manual locking quadrant

Minimum Size: AC-81 (one blade): 6" x 6" (152 x 152)
AC-81 or AC-82 (two blades): 6" x 10" (152 x 254)

Maximum Size: 36" x 72" (914 x 1829) with seals
48" x 72" (1219 x 1829) without seals

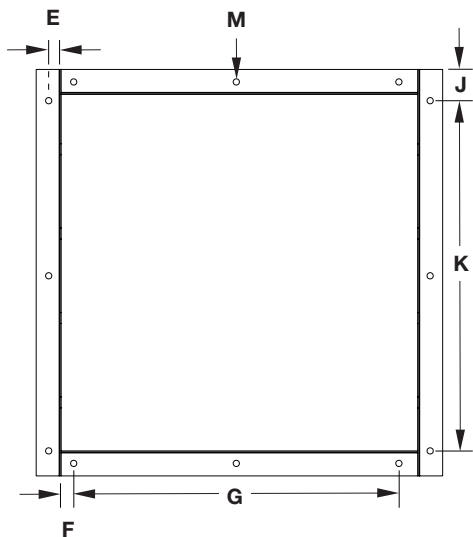
† 2-11/16" when equipped with frame mounted bearings.

NOTE: Dimensions in parentheses () are millimeters.
Information is subject to change without notice or obligation.

AC-81 and AC-82 Bolt Hole Dimensions

AC-81, AC-82

Industrial Control Damper
Triple-V Blade

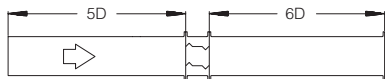
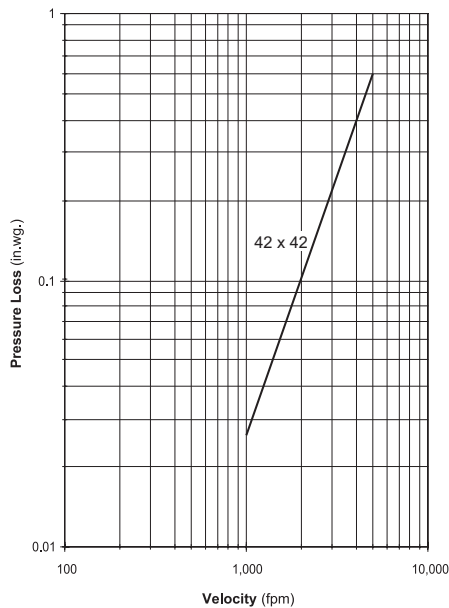


Dimension	Description
M _____ inches	Hole Diameter
E _____ inches	Centerline of Bolt Hole from inside Edge of Frame
F _____ inches	First/Last Hole in Head/Sill
G ____ @ ____ (x) inches	Number of Holes/Spacing in Head/Sill
J _____ inches	First/Last Hole in Jamb
K ____ @ ____ (z) inches	Number of Holes/Spacing in Jamb

Airflow Performance Data

Pressure Loss vs. Velocity

Figure 5.3 — Ducted Inlet and Outlet



Ducted Inlet and Outlet

AMCA Figure 5.3 Illustrates a fully ducted damper. This configuration represents the lowest pressure drop of the three test configurations because entrance and exit losses are minimized by straight duct runs upstream and downstream of the damper.

Pressure drop testing was performed in accordance with AMCA Standard 500-D using the configuration shown. All data has been corrected to represent air density of 0.075 lb/ft. Actual pressure drop in any ducted HVAC system is a combination of many elements. This information, along with analysis of other system influences, should be used to estimate actual pressure losses for a damper installed in a given HVAC system.