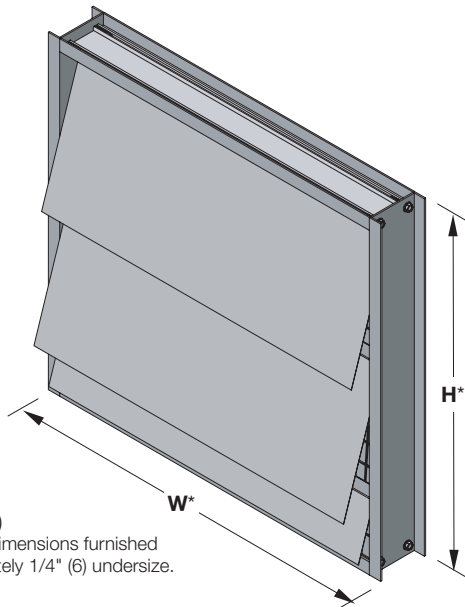
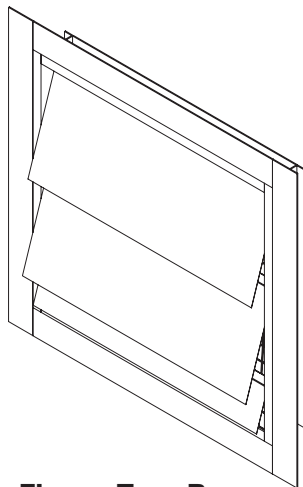




BD-31

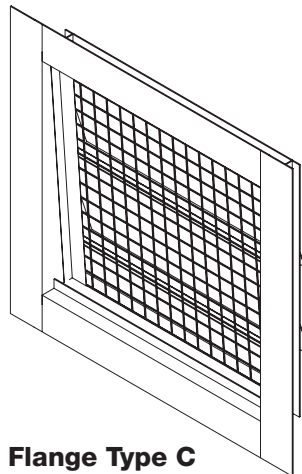
(standard)

*Damper dimensions furnished approximately 1/4" (6) undersize.



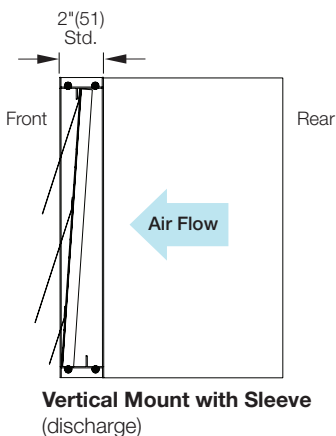
Flange Type B

(discharge side)

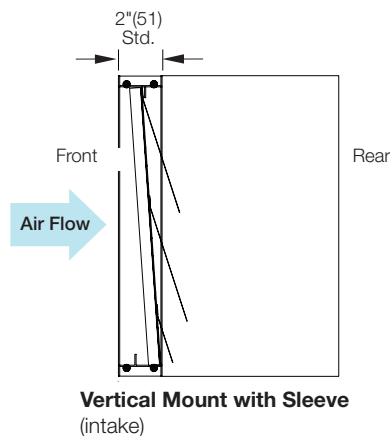


Flange Type C

(intake side)



Vertical Mount with Sleeve
(discharge)



Vertical Mount with Sleeve
(intake)

BD-31 backdraft dampers employ gravity-operated fabric-style blades to restrict reverse airflow and to permit the forward flow of air in the intended direction. The BD-31 damper may be mounted vertically or horizontally in either exhaust or intake installations for low-velocity and pressure applications.

Standard Construction

Frame: 2" x 1/2" x 0.06" (51 x 13 x 1.5) extruded aluminum channel

Blades: Double-coated neoprene Ventglas® woven fiberglass — fabric

Backing: 1/2" x 19 gauge (13 x 1.2) wire mesh

Minimum Size: 6" x 6" (152 x 152)

Maximum Size: Single Section: 36" x 24" (914 x 610)
Multiple sections: Unlimited

Options

■ Integral 1-1/2" mounting flange:

- Type B (discharge side) ▪ Type C (intake side)

■ Factory-installed sleeve

Gauge: ▪ 20 (1.0) ▪ 16 (1.5)

Length: ▪ 10" (254) ▪ 12" (305) ▪ 24" (610) ▪ Other _____

■ Transitions (sleeve required):

- Flanged
- Round: ▪ AR Oval: ▪ AO

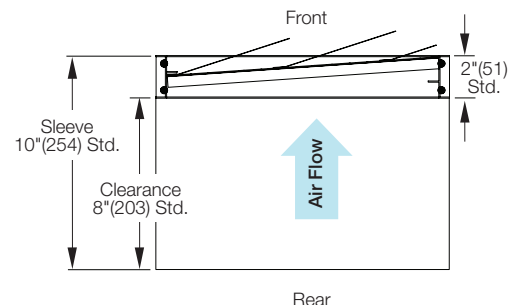
■ Type-304 stainless steel construction

Ratings

Damper Width	Maximum System Pressure	Maximum System Velocity
12" (305)	4.0 in. wg. (1.0 kPa)	1,000 fpm (5.1 m/s)
24" (610)	4.0 in. wg. (1.0 kPa)	1,000 fpm (5.1 m/s)
36" (914)	3.0 in. wg. (0.8 kPa)	1,000 fpm (5.1 m/s)

Leakage: 21.0 cfm/ft² @ 4.0 in. wg. (0.11 m³/s/ m²@ 1.00 kPa)
19.0 cfm/ft² @ 3.0 in. wg. (0.10 m³/s/ m²@ 0.80 kPa)
11.0 cfm/ft² @ 1.0 in. wg. (0.06 m³/s/ m²@ 0.25 kPa)

Temperature: -65°F to 400°F (-54°C to 204°C)

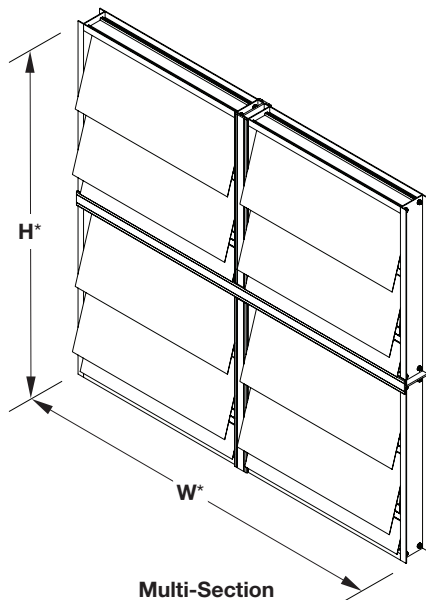


Horizontal Mount
Up-flow only

NOTE: Dimensions in parentheses () are millimeters.
Information is subject to change without notice or obligation.

Typical Damper Dimensional Details

BD-31
Backdraft Damper
Fabric-Style Blade



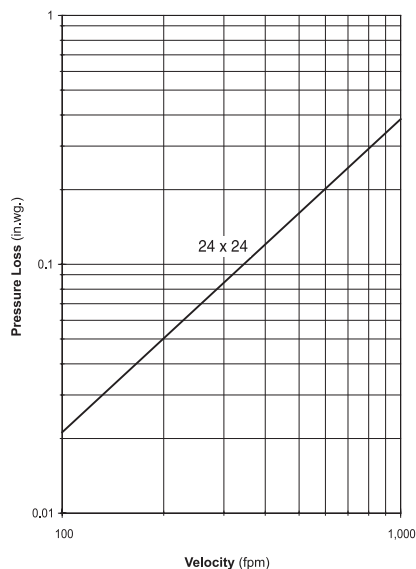
Dampers are designed to be self-supporting in the maximum single section size. When dampers are installed in multiple section assemblies, bracing may be required to support the weight of the dampers and to ensure structural integrity against system pressures. It is recommended that multiple sections be appropriately braced. In horizontal installations, it is recommended that suitable supports be installed every 8 feet of damper width. Dampers installed in vertical multiple assemblies and/or higher system pressures, may require additional bracing.

*Damper dimensions furnished approximately 1/4" (6) undersize.

Airflow Performance Data

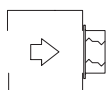
Pressure Loss vs. Velocity

Figure 5.5- Plenum Mount



Pressure drop testing was performed in accordance with AMCA Standard 500-D using Figure 5.5 — Plenum Mount. All data has been corrected to represent air density of 0.075 lb/ft. Actual pressure drop in any ducted HVAC system is a combination of many elements. This information, along with analysis of other system influences, should be used to estimate actual pressure losses for a damper installed in a given HVAC system.

Note: Damper blades start to open at 0.03" w.g. (7.5 Pa). Damper blades are fully open at 0.15" w.g. (37.5 Pa).



Plenum Mount

AMCA Figure 5.5 illustrates a plenum-mounted damper. This configuration has the highest pressure drop because of extremely high entrance and exit losses due to the sudden changes of area in the system.

Pressure Limitations

