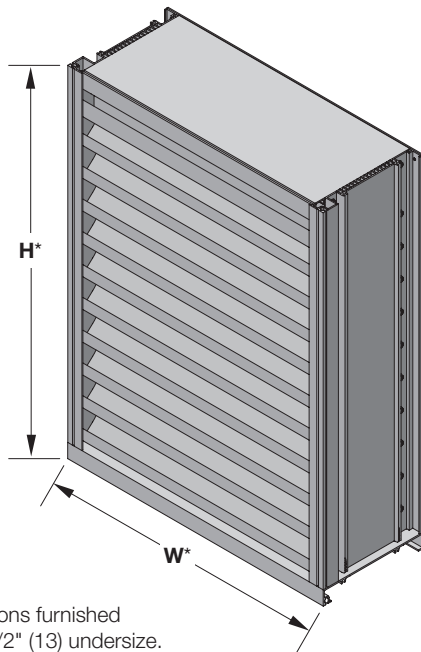




ECD-745

(standard)

*Louver dimensions furnished approximately 1/2" (13) undersize.

The ECD-745 offers exceptional protection against wind-driven rain under the most severe conditions and is ideally suited for high wind areas or applications that are sensitive to wind-driven rain penetration. The ECD-745 incorporates horizontal blades and is available in a wide array of anodized and painted finishes including custom color matching.

Standard Construction

Material: Mill finish 6063-T5 extruded aluminum

Frame: 7" deep × 0.081" thick (178 × 2) channel

Blades: 45° × 0.081" (2) thick horizontal drainable style

Screen: 1/2" × 0.063" (12.7 × 1.6) expanded and flattened aluminum

Minimum Size: 4.5" × 6.5" (114 × 165)

Maximum Size:

Single section: 60" × 120" (1524 × 3048)

120" × 60" (3048 × 1524)

Multiple section: Unlimited

Shipping Weight (approximate): 8 lbs/ft² (39 kg/m²)

Ratings

Free Area: [48" × 48" (1219 × 1219) unit]: 8.1 ft² (0.75m²)
50.6%

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 1,218 fpm (6.19 m/s)

Air Volume Delivered: 9,866 cfm (4.66 m³/s)

Pressure Loss: 0.57 in.wg. (141 Pa)

Velocity @ 0.15 in.wg. Pressure Loss: 631 fpm (3.21 m/s)

Design Load: 30 psf

Options

■ Factory finish:

- High Performance Fluoropolymer ■ Prime Coat
- Baked Enamel ■ Clear Anodize ■ Integral Color Anodize

■ Frame Options:

- 1-1/2" (38) flange frame ■ Custom-size flange
- Stucco flange ■ Glazing frame

■ Installation Hardware

- Clip angles ■ Continuous angles

■ Alternate bird or insect screens

■ Insulated or non-insulated blank-off panels

■ Hidden vertical mullion

■ Filter racks

■ Hinged frame

■ Subframe

■ Head and/or sill flashing

■ Frame closure

■ Burglar bars

■ Net OD (actual size)



NOTE: Dimensions in parentheses () are millimeters.
Information is subject to change without notice or obligation.

amca INTERNATIONAL
www.amca.org

PERFORMANCE

ECD-745

Extruded Aluminum Louver
7" deep • 45° Horizontal Drainable Blade

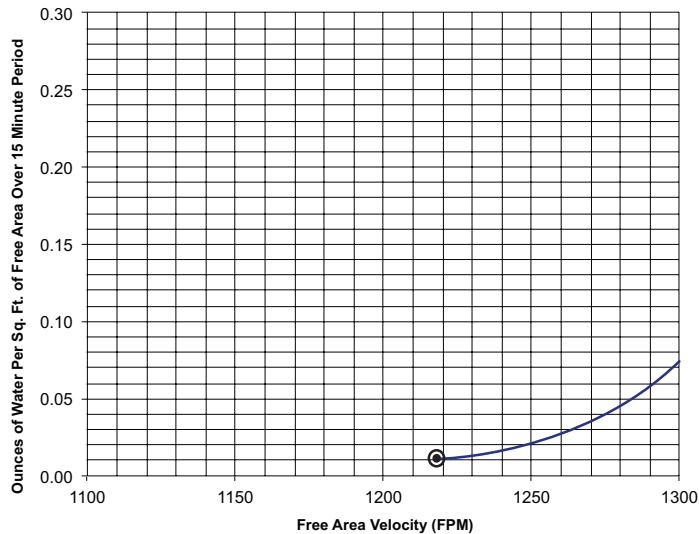
Free Area (ft²)

Free Area (ft ²)		Width (Inches)																			
		4.5	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
Height (Inches)	6	0.01	0.04	0.1	0.1	0.1	0.1	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.4	0.4	0.4	0.4	0.5	0.5
	12	0.1	0.3	0.5	0.6	0.8	1.0	1.1	1.3	1.5	1.7	1.8	2.0	2.2	2.3	2.5	2.7	2.9	3.0	3.2	3.4
	18	0.1	0.5	0.8	1.2	1.5	1.8	2.1	2.4	2.8	3.1	3.4	3.7	4.0	4.3	4.7	5.0	5.3	5.6	5.9	6.3
	24	0.2	0.8	1.2	1.7	2.2	2.6	3.1	3.6	4.0	4.5	5.0	5.4	5.9	6.3	6.8	7.3	7.7	8.2	8.7	9.1
	30	0.3	1.0	1.6	2.2	2.9	3.5	4.1	4.7	5.3	5.9	6.5	7.1	7.7	8.4	9.0	9.6	10.2	10.8	11.4	12.0
	36	0.3	1.3	2.0	2.8	3.5	4.3	5.1	5.8	6.6	7.3	8.1	8.8	9.6	10.4	11.1	11.9	12.6	13.4	14.1	14.9
	42	0.4	1.5	2.4	3.3	4.2	5.1	6.0	6.9	7.8	8.7	9.7	10.6	11.5	12.4	13.3	14.2	15.1	16.0	16.9	17.8
	48	0.4	1.8	2.8	3.9	4.9	6.0	7.0	8.1	9.1	10.2	11.2	12.3	13.3	14.4	15.4	16.5	17.5	18.6	19.6	20.7
	54	0.5	2.0	3.2	4.4	5.6	6.8	8.0	9.2	10.4	11.6	12.8	14.0	15.2	16.4	17.6	18.8	20.0	21.2	22.4	23.6
	60	0.6	2.2	3.6	4.9	6.3	7.6	9.0	10.3	11.7	13.0	14.3	15.7	17.0	18.4	19.7	21.1	22.4	23.8	25.1	26.4
	66	0.6	2.5	4.0	5.5	7.0	8.5	9.9	11.4	12.9	14.4										
	72	0.7	2.7	4.4	6.0	7.6	9.3	10.9	12.6	14.2	15.8										
	78	0.7	3.0	4.8	6.5	8.3	10.1	11.9	13.7	15.5	17.3										
	84	0.8	3.2	5.2	7.1	9.0	10.9	12.9	14.8	16.7	18.7										
	90	0.9	3.5	5.5	7.6	9.7	11.8	13.9	15.9	18.0	20.1										
	96	0.9	3.7	5.9	8.2	10.4	12.6	14.8	17.1	19.3	21.5										
102	1.0	4.0	6.3	8.7	11.1	13.4	15.8	18.2	20.6	22.9											
108	1.0	4.2	6.7	9.2	11.8	14.3	16.8	19.3	21.8	24.3											
114	1.1	4.4	7.1	9.8	12.4	15.1	17.8	20.4	23.1	25.8											
120	1.2	4.7	7.5	10.3	13.1	15.9	18.7	21.6	24.4	27.2											

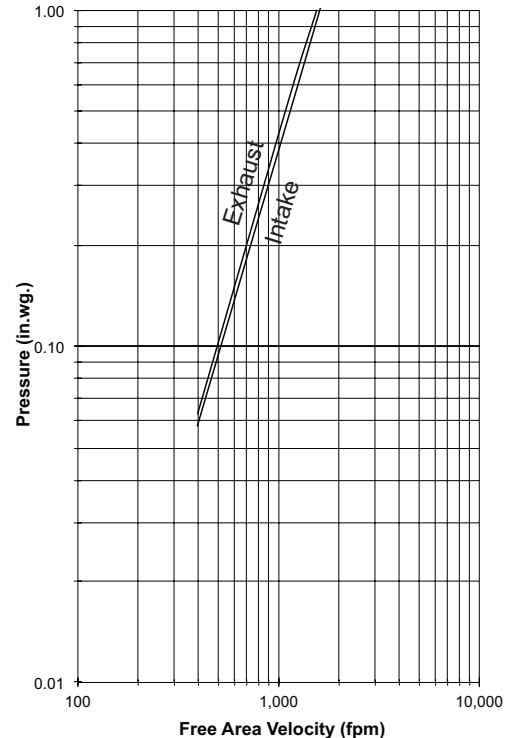
Water Penetration

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

Beginning Point of Water Penetration = 1,218 fpm



Pressure Loss



Louver Test Size = 48" x 48" (1219 x 1219)
Pressure loss tested in accordance with Figure 5.5 of AMCA
Standard 500-L. Data corrected to standard air density.

PERFORMANCE

ECD-745

Extruded Aluminum Louver
7" deep • 45° Horizontal Drainable Blade

Wind Driven Rain Performance - AMCA 500L Wind-Driven Rain Test

Wind Velocity	Rainfall	Airflow cfm (m³/s)	Core Velocity¹ fpm (m/s)	Free Area Velocity² fpm (m/s)	Effectiveness Ratio	Wind-Driven Rain Penetration Class
29 mph	3 in/hr	6,260 (3.0)	581 (3.0)	1,054 (5.4)	99.6%	A
50 mph	8 in/hr	5,312 (2.5)	493 (2.5)	894 (4.5)	99.2%	A

NOTE:

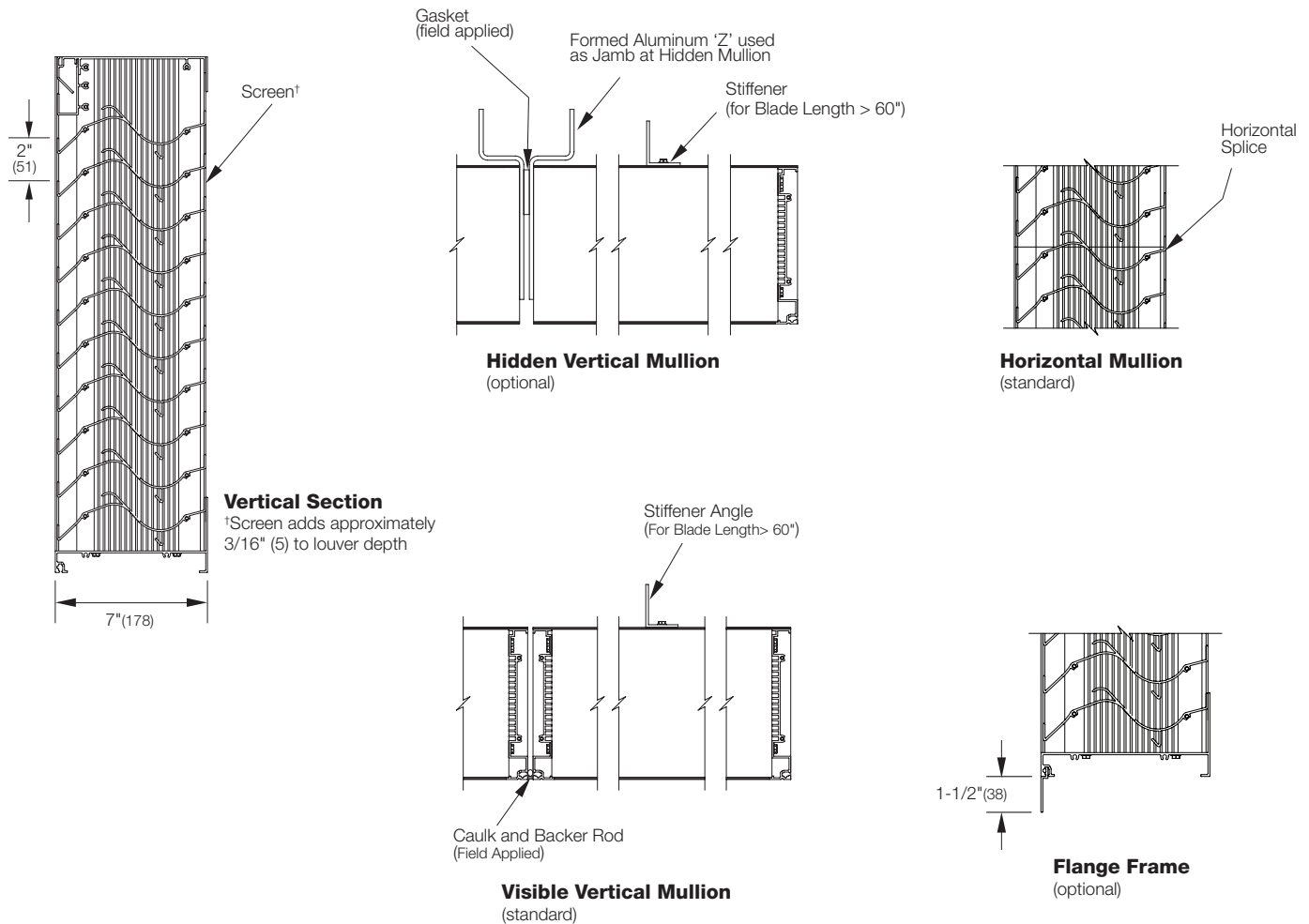
1. Core area is the open area of the louver face (face area less louver frame). Core velocity is the airflow divided by core area. Test louver core area is 10.77 ft² (1 m²).

2. Free area velocity is the airflow divided by free area. Test louver free area is 5.9 ft² (0.55 m²).

Wind Driven Rain

Class	Effectiveness
A	99% and above
B	95% to 98.9%
C	80% to 94.9%
D	below 80%

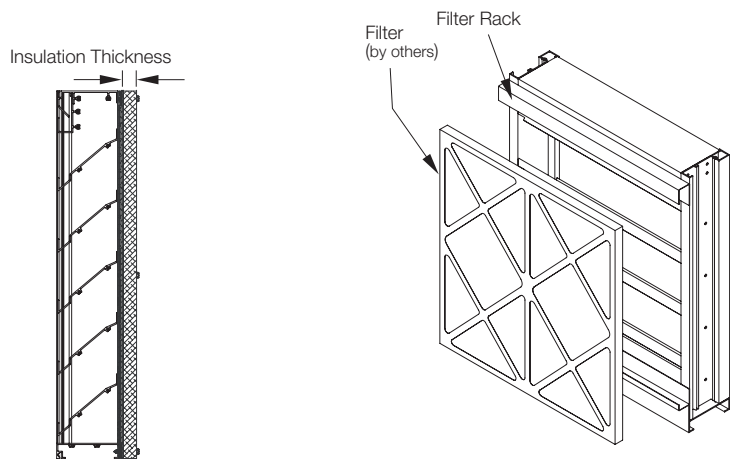
Attributes



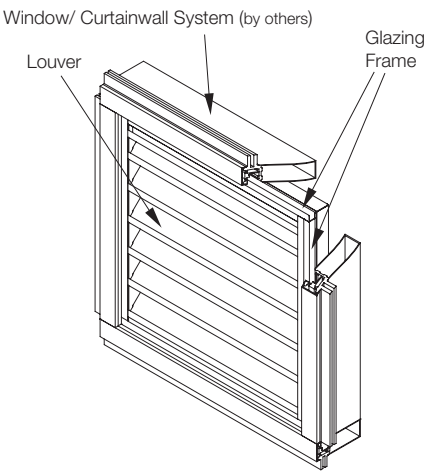
Supplemental Options

ECD-745

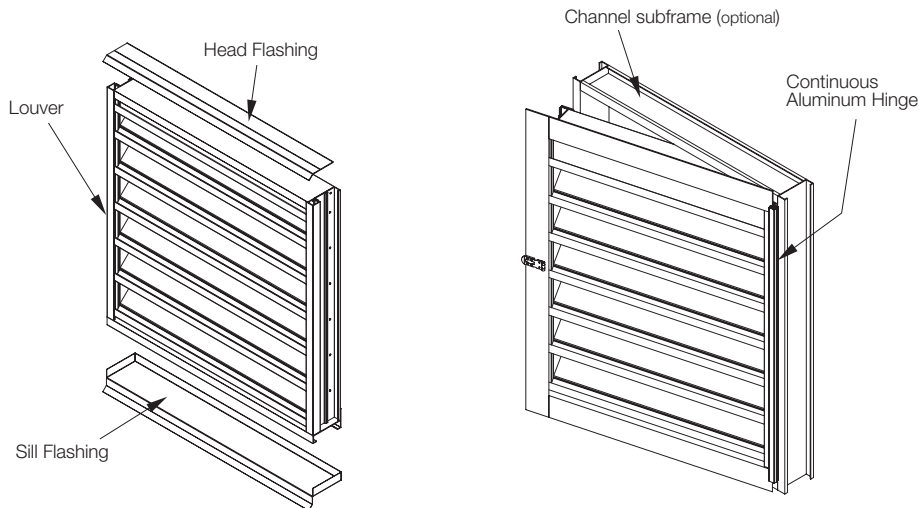
Extruded Aluminum Louver
7" deep • 45° Horizontal Drainable Blade



Blank-Off Options
Non-Insulated and Gasketed
1" Insulated (4.25 R-value)
2" Insulated (8.75 R-value)

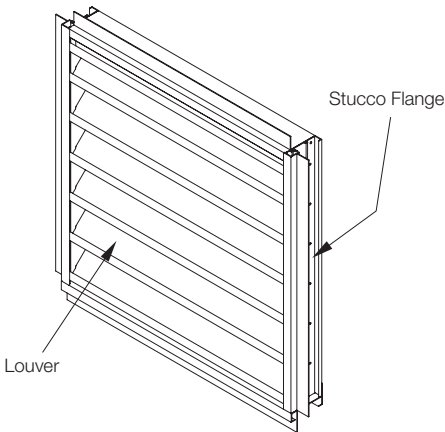


Glazing Frame



Flashing Options
Head and Sill Available

Hinge and Subframe
Right or Left Side Option Available



Stucco Flange